



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2432
Job Sheet 167353



Part No: D2432

Job Qty: 24 ea

Part Name: Bearpaw 19" X 24"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/30/17

Job Tracking No:

Due Date: 10/13/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	10/11/17	10/11/17	0.00	0.00	Start up container		
120	Waterjet	24 pcs	10/11/17	10/11/17	0.00	6.19	Waterjet1		
130	CNC Vertical Machining	24 pcs	10/13/17	10/13/17	0.36	30.81	HAAS 1		mml 12/1/17 S.C. 12/1/17
140	QC	24 pcs	10/13/17	10/13/17	0.00	0.00	QC2		mml 12/1/17
150	QC	24 pcs	10/13/17	10/13/17	0.00	0.00	QC8		EX 12-11-17
160	Packaging	24 pcs	10/13/17	10/13/17	0.00	0.00	Packaging3		NOV 15 2017
170	QC21-SA	24 Ea	10/13/17	10/13/17	0.00	0.00	QC21		21 NOV 15 2017

Part Op 120 - Cut Blank as per D2432 File

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio and Dwg D2432 Identify as D2432F 3-Deburr

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MUHMWB10	89	1,377	0	0

130453 105

Part Specifications

Specifications could not be found.

Plex 10/30/17 11:46 AM dart.poulin.mario

DART
AEROSPACE

S005046



Bearpaw 19" X 24"

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D2432

Revision:

Operation:

Quantity:

Change No:

Start up Operation

28

Mfg Date: 11/01/17

Job No: 167353

DART AEROSPACE LTD		Work Order: 167353
Description: Bearpaw		Part Number: D2432
Inspection Dwg: D2432 F Rev: H		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet	Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	0.063 x 45°	+0.030/-0.010	0.063 x 45°			vern	mm L-05
B	0.200	+/-0.030	0.200			↓	
C	0.25 x 45°	+/-0.030	0.250 x 45°			↓	
D	R0.250	+/-0.030	0.250			R6	
E	0.250	+/-0.010	0.250			vern	mm L-05
F	0.625	+/-0.030	0.623			↓	
G	0.375	+0.030/-0.010	0.389			↓	
H	0.950	+/-0.030	0.958			↓	
I	19.000	+/-0.030	19.00			tape	
J	Ø0.260	+0.005/-0.000	0.260			vern	mm L-05
K	Ø0.93	+/-0.030	0.931			↓	
L	0.30	+0.030/-0.000	0.306			↓	
M	23.750	+/-0.030	23.750			tape	
N	2.000	+/-0.030	2.019			vern	mm L-05
O	0.38	+/-0.030	0.373			11	
P							
Q							
R							
S							
T							
U							
V							

Measured by: smc	Audited by: FJ	Preliminary Approval:
Date: 17/11/09	Date: 17-11-14	Date:

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue P/O D206-559-015	KJ/RF	
B	12.07.31	Dwg Rev updated	KJ	
C	12.10.26	Dwg Rev updated	KJ	
D	13.07.18	Dimension 7.375 removed	KJ	
E	15.02.09	Dimensions revised	KJ	